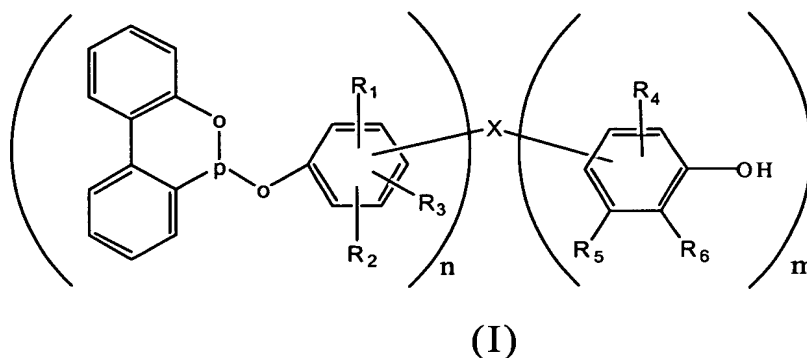


WE CLAIM:

1. A phenolic group-containing phosphonite compound of formula (I)



5

wherein

R_1 , R_2 , R_3 , R_4 , R_5 , and R_6 independently of one another are hydrogen or C_1 - C_{18} alkyl,

n and m are integer numbers ranging from 1 to 3, and
10 the sum of n and m ranges from 2 to 4; and

wherein

X , if the sum of n and m is 2, is sulfur or C_1 - C_8 alkylene which may be optionally substituted with at least one C_1 - C_6 alkyl,

15 X , if the sum of n and m is 3, is a trivalent moiety of C_3 - C_7 aliphatic group, and

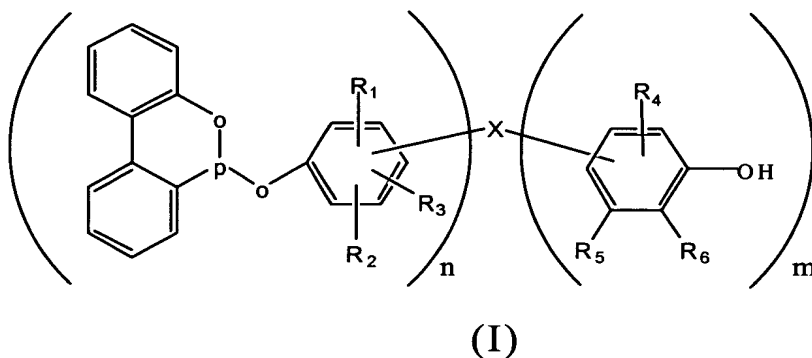
X , if the sum of n and m is 4, is a tetravalent moiety of C_4 - C_{10} aliphatic group.

2. The compound of formula (I) as defined in Claim
20 1, wherein n and m are 1, and X is C_1 - C_6 alkyl substituted alkylene.

3. The compound of formula (I) as defined in Claim 2, wherein X is propylmethylene, R₁ and R₄ are methyl, R₂ and R₆ are t.butyl, and R₃ and R₅ are hydrogen.

4. A polymer composition stabilized against oxygen, light, and heat, comprising:

a polymer material; and
a phenolic group-containing phosphonite compound of formula (I)



10

wherein

R₁, R₂, R₃, R₄, R₅, and R₆ independently of one another are hydrogen or C₁-C₁₈ alkyl,

n and m are integer numbers ranging from 1 to 3, and
15 the sum of n and m ranges from 2 to 4;

wherein

X, if the sum of n and m is 2, is sulfur or C₁-C₈ alkylene which may be optionally substituted with at least one C₁-C₆ alkyl,

20 X, if the sum of n and m is 3, is a trivalent moiety of C₃-C₇ aliphatic group, and

X, if the sum of n and m is 4, is a tetravalent moiety of C₄-C₁₀ aliphatic group.

5. The polymer composition as defined in Claim 4, wherein n and m are 1, and X is C₁-C₆ alkyl substituted
5 alkylene.

6. The polymer composition as defined in Claim 5, wherein X is propylmethylene.

7. The polymer composition as defined in Claim 4, wherein X is sulfur.

10 8. The polymer composition as defined in Claim 4, wherein said polymer material is selected from the group consisting of polyolefins, polystyrene, and styrene copolymers.

9. The polymer composition as defined in Claim 4,
15 wherein said polymer material is selected from the group consisting of polypropylene, polyethylene, and mixtures thereof.

10. The polymer composition as defined in Claim 4, wherein said polymer material is acrylonitrile-
20 butadiene-styrene copolymer.

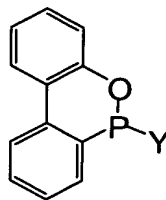
11. The polymer composition as defined in Claim 4, further comprising a phosphorus compound selected from the group consisting of tetrakis(methylene(3,5-di-t-butyl-4-hydroxyhydrocinnamate)methane, octadecyl 3-(3',5'-di-t-butyl-4'-hydroxy-phenyl)propionate, and mixtures thereof.

12. The polymer composition as defined in Claim 4,
 further comprising a phosphite compound selected from
 the group consisting of tris(2,4-di-t-
 butylphenyl)phosphite, cyclic neopentanetetrayl
 5 bis(octadacyl phosphite), and mixtures thereof.

13. The polymer composition as defined in Claim 12,
 further comprising a phosphorus compound selected
 from the group consisting of
 tetrakismethylene(3,5-di-t-butyl-4-
 10 hydroxyhydrocinnamate)methane, octadecyl 3-
 (3',5'-di-t-butyl-4'-hydroxy-phenyl)propionate, and
 mixtures thereof.

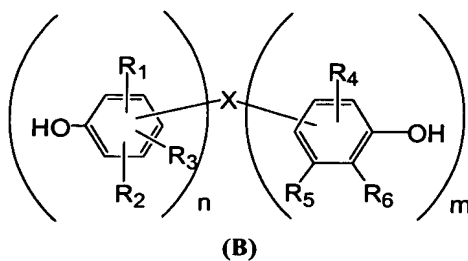
14. The polymer composition as defined in Claim 4,
 wherein said phenolic group-containing phosphonite
 15 compound is in an amount of from 0.05 to 0.5wt% of
 said polymer composition.

15. A process for preparing the compound of formula
 (I) as defined in Claim 1, comprising the steps of:
 reacting a phosphonite compound of formula (A)



(A)

20 wherein Y is halogen, with a phenolic compound of
 formula (B)



wherein n , m , R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , and X have the
 5 same meanings as defined in Claim 1, in a non-acidic
 reaction condition.

16. The process as defined in Claim 15, wherein n and
 m are 1, and X is C_1 - C_6 alkyl substituted alkylene.

17. The process as defined in Claim 15, wherein X is
 10 propylmethylene, R_1 and R_4 are methyl, R_2 and R_6 are
 t.butyl, and R_3 and R_5 are hydrogen.

18. The process as defined in Claim 15, wherein the
 reaction is carried out in the presence of a base in
 an inert solvent.

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